

# WACKER® CS - CONSTRUCTION SEAL

## WACKER Brand

WACKER® CS - CONSTRUCTION SEAL is a one-component, neutral-curing, low modulus silicone sealant with outstanding adhesion, long shelf life and excellent tooling characteristics for construction, glass and window building. WACKER® CS - CONSTRUCTION SEAL cures at room temperature in the presence of atmospheric moisture to give a permanently flexible silicone rubber.

## Properties

- excellent weatherability
- excellent tooling characteristics for professional use
- non-corrosive to metals
- suitable for alkaline substrates such as concrete, mortar, fibrous cement
- matt finish
- excellent adhesion on most substrates without primer
- solvent-free, thus featuring low volume shrinkage during vulcanization
- ready gunnability at low (+ 5 °C) and high (+ 40 °C) temperatures
- flexible at low (-40 °C) and high temperatures (+150 °C)
- almost odorless
- non-sag

## Technical data

### Properties Uncured

Property	Condition	Value	Method
Skin forming time	23 °C   50 % r.h	15 - 25 min	-
Consistency	-	non-sag	ISO 7390, profile U 20
Density	-	1.40 g/cm <sup>3</sup>	ISO 1183-1 A
Extrusion rate - mass flow <sup>(1)</sup>	-	130 g/min	-
Extrusion rate - mass flow	6 bar   23 °C	130 g/min	-
Skin formation time <sup>(2)</sup>	-	20 min	-

<sup>1</sup>23°C

<sup>2</sup>at 23 °C / 50 % r.h.

These figures are only intended as a guide and should not be used in preparing specifications.

### Properties Cured

Property	Condition	Value	Method
Movement capability	-	25 %	ISO 9047
Modulus at 100 % elongation	-	0.40 N/mm <sup>2</sup>	ISO 8339
Modulus at 100 % elongation	-	0.38 N/mm <sup>2</sup>	ISO 37
Elongation at break	-	250 %	ISO 8339
Elongation at break	-	560 %	ISO 37
Hardness Shore A	-	22	ISO 868
Tensile strength	-	0.50 N/mm <sup>2</sup>	ISO 8339
Tensile strength	-	0.38 N/mm <sup>2</sup>	ISO 37

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- Glazing, Windows & Doors
- Perimeter Sealing

- WACKER Brand

## Application details

### Application fields

- sealing of connection and expansion joints in the building industry
- sealing of perimeter joints
- sealing of joints between glazing and supporting structures (frames, transoms, mullions)

### Processing

The substrate areas that will be in contact with the sealant must be clean, dry and free of all loose material, dust, dirt, rust, oil and other contaminants. Non-porous substrates should be cleaned with a solvent and a clean, lint-free, cotton cloth. Remove residual solvent before it evaporates with a fresh clean, dry cloth.

### Certification

WACKER® CS - CONSTRUCTION SEAL is certified and classified according to

- ISO 11600 F/G, Class 20LM
- EN 15651-1, Class 20LM F-EXT-INT-CC
- EN 15651-2, Class 20LM G-CC
- ASTM C920, Class 35

### Adhesion

WACKER® CS - CONSTRUCTION SEAL exhibits excellent primerless adhesion to many substrates, e.g. glass, tiles, ceramics, enamel, glazed tiles and clinker e.g. aluminium, steel, zinc or copper wood, and many plastics. Users must carry out their own tests due to the great variety of substances. The adhesion can be improved in many cases by pretreatment of the substrates with a primer. If adhesion difficulties arise please contact our technical service.

### Restrictions on use

WACKER® CS - CONSTRUCTION SEAL must not be used for insulating glass applications

WACKER® CS - CONSTRUCTION SEAL must not be used for structural glazing bonding - it is the responsibility of the user to test the compatibility of the sealant with the adjoining materials. Incompatible substances like coating materials (paints, varnishes and glazes) or organic plasticizer containing rubbers (EPDM, butyl and neoprene) can lead to discoloration or other impairments like loss of adhesion of the sealant. Materials in direct contact with the applied sealant like cleaning agents and materials in indirect contact like gaseous emissions can damage the sealant in its function or change its appearance. Because of the multitude of these materials, Wacker cannot make a general statement to the compatibility of materials with the sealant. In case of doubt the user shall conduct appropriate preliminary tests

WACKER® CS - CONSTRUCTION SEAL is not recommended for use on natural stones, such as marble, granite, quartzite, as it can cause staining

WACKER® CS - CONSTRUCTION SEAL is not recommended for sealing of aquaria or for longerterm use under water

WACKER® CS - CONSTRUCTION SEAL is not suitable for food grade applications where the joints are likely to come in contact with food

WACKER® CS - CONSTRUCTION SEAL is not suitable for use as a mirror adhesive - the time until complete curing may be extended at lower temperature, lower humidity, increasing film thickness or by low volume of air exchange - the use of tooling agents should be avoided if possible. Otherwise, water or a diluted solution of a little neutral soap or alcohol in water should be sparingly applied.

## Packaging and storage

### Storage

The 'Best use before end' date of each batch is shown on the product label. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

## Safety notes

During vulcanization methanol and ethanol are released. These vapors should not be inhaled for long periods or in high concentration. Hence, good ventilation of the work place is necessary. Should uncured silicone rubber come into contact with eyes or mucous membranes, the affected area must be rinsed thoroughly with water as irritation will otherwise be caused. Cured silicone rubber, however, can be handled without any risk to health. Keep out of reach of children. Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

## QR Code WACKER® CS - CONSTRUCTION SEAL



**For technical, quality or product safety questions, please contact:**

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The data presented in this medium are in accordance with the present state of our knowledge but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this medium should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also being used. The information provided by us does not absolve the user from the obligation of investigating the possibility of infringement of third parties' rights and, if necessary, clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the product for a particular purpose.