## VINNEX ${ }^{\circledR} 2522$

## Polymer Resins

VINNEX ${ }^{\circledR} 2522$ is a solid, thermoplastic homopolymer. The transparent, colorless, odorless resin is prepared by polymerization of vinyl acetate.

## Technical data

Specification

| Property | Condition | Value |
| :--- | :---: | :--- |
| Acid number | - | $<0.5 \mathrm{mg} \mathrm{KOH} / \mathrm{g}$ |
| Free Acetic Acid | - | $<0.05 \%$ |
| Residual monomer (vinyl <br> acetate) | - | $<5 \mathrm{ppm}$ |
| Viscosity, $10 \%$ in ethyl <br> acetate | $20^{\circ} \mathrm{C}$ | $3.5-5.0 \mathrm{mPa} \cdot \mathrm{s}$ |

General Characteristics

| Property | Condition | Value | Method |
| :--- | :--- | :--- | :--- | :--- |
| Supply form | - | solid, colorless pellets | Visual |
| Density | - | approx. $1.18 \mathrm{~g} / \mathrm{cm}^{3}$ | DIN EN ISO $1183 / 1-3$ |
| Softening point | $119^{\circ} \mathrm{C}$ | ASTM D 3104 |  |
| Molecular weight (Mw) | approx. $65000 \mathrm{~g} / \mathrm{mol}$ | SEC, PS-Standard |  |
| Glass transition temperature | - | approx. $42^{\circ} \mathrm{C}$ | DSC DIN EN ISO 11357-2 |
| Loss on drying | - | $<1.0 \%$ | FCC |

These figures are only intended as a guide and should not be used in preparing specifications.

All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be downloaded via WACKER web site http://www.wacker.com

## Applications

- Additives for Biopolymers
- PBS Applications
- PHA/PHB Applications
- PLA Applications


## Application details

## Application

Typical applications for VINNEX ${ }^{\circledR}$ 2522: modification of biopolymers and biopolymer compounds; blending with natural fibers or flour such as wood, starch and cork.

## Processing

Product data
Melt viscosity, 100\% Polymer
Bohlin, parallel plates, oscillation mode
$100^{\circ} \mathrm{C}$ ~ $8000 \mathrm{~Pa} \cdot \mathrm{~s}$
$120^{\circ} \mathrm{C} \sim 2600 \mathrm{~Pa} \cdot \mathrm{~s}$
$140^{\circ} \mathrm{C}$ ~ $500 \mathrm{~Pa} \cdot \mathrm{~s}$
$160^{\circ} \mathrm{C} \sim 120 \mathrm{~Pa} \cdot \mathrm{~s}$

## Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. These are available on request from WACKER sales offices or may be downloaded from the WACKER Web site www.wacker.com/nexiva.

## Packaging and storage

## Packaging

VINNEX ${ }^{\circledR} 2522$ is supplied in 25 kg Paper Bags.

## Storage

To prevent caking VINNEX ${ }^{\circledR} 2522$ Spezial should not be stored at temperatures above $20^{\circ} \mathrm{C}$. Storage conditions must be dry; material must be protected from direct sun exposure.
Under these conditions the product has a shelf life of at least 24 months.

## Safety notes

Comprehensive instructions are given in the appropriate Material Safety Data Sheets. These are available on request from WACKER sales offices.

## QR Code VINNEX ${ }^{\circledR} 2522$



For technical, quality or product safety questions, please contact:
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