

# ELASTOSIL<sup>®</sup> 7000 N



## Finished Sealants

ELASTOSIL<sup>®</sup> 7000 N is a one-component, neutral-curing, low-modulus silicone sealant with outstanding adhesion and long shelf life for construction, glazing and window application as well as industrial applications.

ELASTOSIL<sup>®</sup> 7000 N cures at room temperature in the presence of atmospheric moisture to give a permanently flexible silicone rubber.

## Properties

- 100% silicone
- long shelf life
- primerless adhesion to most materials
- non-corrosive to metals
- suitable for alkaline substrates such as concrete, mortar, and fibrous cement
- almost odorless
- non-sag
- ready gunnability at low (+5 °C) and high (+40 °C) temperatures
- rapid crosslinking: quickly becomes tack-free
- flexible at low (-40 °C) and high temperatures (+180 °C)
- excellent weatherability
- excellent processing characteristics for professional use

## Specific features

- Alkoxy-cure

## Technical data

### Properties Uncured

Property	Condition	Value	Method
Skin forming time	23 °C   50 % r.h	25 min	-
Density	23 °C	1.03 g/cm <sup>3</sup>	ISO 1183-1 A
Consistency <sup>(1)</sup>	-	non-sag	ISO 7390, profile U 20
Curing rate	23 °C   50 % r.h	approx. 3 mm/d	-
Extrusion rate - mass flow	6 bar   23 °C	200 g/min	-

<sup>1</sup>23°C

These figures are only intended as a guide and should not be used in preparing specifications.

### Properties Cured

After 4 weeks storage at 23°C / 50% r.h.

Property	Condition	Value	Method
Movement capability	-	25 %	ISO 11600 / EN 15651
Movement capability	-	50 %	ASTM C920
Modulus at 100% elongation	-	0.38 N/mm <sup>2</sup>	ISO 8339-A
Elongation at break	-	300 %	ISO 8339-A
Elongation at break	-	520 %	ASTM D 412
Hardness Shore A	-	24	ISO 868
Tear strength	-	4.6 N/mm	ISO 34, method C
Tensile strength	-	0.7 N/mm <sup>2</sup>	ISO 8339-A
Tensile strength	-	1.8 N/mm <sup>2</sup>	ASTM D 412

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- Ready-to-Use Silicone Sealants - Special Applications
- Sealants

- Silicone Sealants

## Application details

### Application fields

- sealing of connecting and expansion joints in the building industry
- glass and windows construction
- sealing of joints between glazing and supporting structure (frames, transoms, mullions)
- Industrial application as sealant in the automotive, aircraft and shipbuilding industries

### Processing

Surfaces that will come into contact with the sealant must be dry, clean, and free of dust, dirt, rust, oil, or similar contaminants. Non-porous surfaces should be cleaned using a solvent and a clean, lint-free cotton cloth. The area must then be immediately wiped dry with a second clean cloth before the solvent evaporates.

It is the responsibility of the user to test the compatibility of the sealant with the adjoining materials. Incompatible substances like coating materials (e.g., paints, varnishes, and glazes) or organic plasticizer containing rubbers (e.g., EPDM, butyl, and neoprene) can lead to discoloration or other impairments like loss of adhesion of the sealant. Substances that come into direct contact with the sealant after application, such as cleaning agents, or indirect contact through outgassing, can impair the function of the sealant or alter its appearance. Similarly, prolonged periods of darkness can cause slight discoloration of white sealants.

Due to the wide variety of possible materials and substrates, especially with plastics, WACKER cannot make any general statements regarding compatibility or adhesion. In case of doubt, users must carry out their own preliminary tests.

A decrease in temperature or humidity, as well as restricted air circulation, can significantly extend the time required for complete curing.

The work should only be carried out with sufficient fresh air supply. Wear appropriate protective clothing when processing.

### Specification

ELASTOSIL® 7000 N is certified and classified according to

- ISO 11600 F/G, class 25 LM
- EN 15651-1, class 25LM F-EXT-INT-CC
- EN 15651-2, class 25LM G-CC
- BS 15651-1, class 25LM F-EXT-INT-CC
- BS 15651-2, class 25LM G-CC
- DIN 18545-2, class E
- SNJF F / V, class 25E
- ASTM C920, type S, grade NS, class 50
- EMICODE EC1 PLUS

### Adhesion

ELASTOSIL® 7000 N adheres excellently to many non-porous, silicate-based substrates—such as glass, tiles, ceramics, glazed tiles, enamel, and clinker—without the need for prior treatment with primers. It also bonds well to metals such as aluminum, steel, zinc, and copper, to painted, stained, or impregnated wood, as well as to many plastics.

Users must carry out their own tests due to the great variety of substrates. The adhesion can be improved in many cases by pretreatment of the substrates with a primer. If adhesion difficulties arise, please contact our technical service.

### Restrictions on use

ELASTOSIL® 7000 N must not be used as a secondary sealant in insulating glass applications.

ELASTOSIL® 7000 N must not be used for structural glazing or bonding.

ELASTOSIL® 7000 N is not recommended for use on natural stones, such as marble, granite, and quartzite, as it can cause staining.

ELASTOSIL® 7000 N is not recommended for the construction of aquaria.

ELASTOSIL® 7000 N is not suitable for food grade applications where the joints are likely to come in contact with food.

ELASTOSIL® 7000 N It is not recommended for use in areas with heavy or permanent water exposure, such as swimming pools or public sanitary facilities.

ELASTOSIL® 7000 N is not suitable for mirror mounting.



Information relating to the SNJF Label and the applicable reference framework is available at [www.oc-snjf.fr](http://www.oc-snjf.fr).

## Packaging and storage

### Storage

La date limite d'utilisation de chaque lot est indiquée sur l'étiquette du produit. Un dépassement de la date limite ne signifie pas nécessairement que le produit n'est plus utilisable. Néanmoins, pour des raisons d'assurance-qualité, l'utilisateur doit vérifier les caractéristiques du produit pour l'application prévue.

## Safety notes

During vulcanization ethanol is released. These vapors should not be inhaled for long periods or in high concentration. Hence, good ventilation of the work place is necessary. Should unvulcanized RTV-1 silicone rubber come into contact with eyes or mucous membranes, the affected area must be rinsed thoroughly with water as irritation will otherwise be caused. Cured silicone rubber, however, can be handled without any risk to health.

Keep away from children.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

## QR Code ELASTOSIL® 7000 N



### For technical, quality or product safety questions, please contact:

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