

ELASTOSIL[®] P 7684/60 A/B



Room Temperature Curing Silicone Rubber (RTV-2)

Addition-curing RTV-2 silicone rubber curing to a silicone elastomer of low hardness.

Properties

- low viscosity, easily pourable
- mixing ratio 1 : 1
- fast cure at room temperature which can be accelerated considerably by the application of heat
- low hardness Shore A (~ 12)
- translucent vulcanizate

Technical data

Properties Uncured

Property	Condition	A	B	Method
Color	-	translucent	translucent	-
Density	23 °C	1.08 g/cm ³	1.07 g/cm ³	DIN EN ISO 2811-1
Viscosity, dynamic	-	2000 mPa·s	3000 mPa·s	DIN EN ISO 3219

These figures are only intended as a guide and should not be used in preparing specifications.

Properties Catalyzed A+B

Property	Condition	Value	Method
Color	-	translucent	-
Mix ratio	-	1 : 1	A : B
Pot Life	23 °C	60 min	ISO 2555

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Properties Cured

Curing conditions: 10 min / 100 °C

Property	Condition	Value	Method
Hardness Shore A	-	12	DIN ISO 48-4
Hardness Shore 00	-	60	ASTM D 2240
Tensile strength	-	3 N/mm ²	ISO 37 type 1
Elongation at break	-	600 %	ISO 37 type 1

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

Applications

- Liners

Application details

ELASTOSIL® P 7684/60 A/B can be used for molding applications in prosthetics.

Processing

Components A and B of ELASTOSIL® P 7684/60 A/B are homogeneously mixed in a ratio of 1 : 1 and vulcanize rapidly at temperatures above 100 °C. In a given application the required curing conditions (temperature and time) will also depend on the size and thickness of the specimen.

Detailed instructions for preparation and use are given in the brochure "Room Temperature Vulcanizing (RTV) Silicones - Material and Processing Guidelines"

Important note:

The platinum catalyst is in component A.

Caution!

Only A and B components with the same batch number may be processed together!

Packaging and storage

Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

QR Code ELASTOSIL® P 7684/60 A/B



For technical, quality or product safety questions, please contact:

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