

ELASTOSIL[®] M 4670 A/B

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Room Temperature Curing Silicone Rubber (RTV-2)

Pourable, addition-curing, two-component silicone rubber that vulcanizes at room temperature.

Main application: Making shrink-free molds with excellent reproduction accuracy.

Food contact (FDA/ BfR compliant).



Properties

- good flow
- fast and non-shrink cure at room temperature which can be accelerated considerably by the application of heat
- high Shore A hardness (approx. 55)
- high tear strength
- long-term stability of the vulcanizate's mechanical properties
- outstanding resistance to common casting resins

Specific features

- Addition Curing
- BfR compliant
- Dry surface
- FDA compliant
- Flowable
- Food-contact
- No chemical shrinkage
- Resistance against epoxy resins
- Resistance against polyester
- Resistance against PU
- Two-component

Technical data

Properties Uncured

| Property | Condition | A | B | Method |
|-----------------------------------|-----------|------------------------|------------------------|-------------------|
| Color | - | beige | colorless | - |
| Density | 23 °C | 1.32 g/cm ³ | 1.03 g/cm ³ | DIN EN ISO 2811-1 |
| Viscosity, dynamic after stirring | 23 °C | 120000 mPa·s | 7000 mPa·s | ISO 3219 |

These figures are only intended as a guide and should not be used in preparing specifications.

Catalyzed

| Property | Condition | Value | Method |
|------------------------------|-----------|-------------|-----------------|
| Viscosity, dynamic | 23 °C | 80000 mPa·s | ISO 3219 |
| Mix ratio ⁽¹⁾ | - | 10 : 1 | A : B |
| Pot Life (up to 150000 mPas) | 23 °C | 90 min | DIN EN ISO 2555 |
| Curing time tack free | - | 12 h | - |

¹(pbw)

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Properties Cured

| Property | Condition | Value | Method |
|---------------------|-----------|------------------------|---------------------|
| Color | - | beige | - |
| Density in water | 23 °C | 1.28 g/cm ³ | DIN EN ISO 1183-1 A |
| Tear strength | - | 15 N/mm | ASTM D 624 B |
| Hardness Shore A | - | 55 | DIN ISO 48-4 |
| Tensile strength | - | 5.5 N/mm ² | ISO 37 type 1 |
| Elongation at break | - | 280 % | ISO 37 type 1 |
| Linear shrinkage | - | < 0.1 % | - |

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Applications

- Composite molding
- Prototype Molding
- Reproduction Molding

Application details

Due to its outstanding resistance to casting resins as well as its superior mechanical properties ELASTOSIL® M 4670 A/B is perfectly suitable for all molds of models with undercuts that are to be reproduced in casting resins, and a certain inherent rigidity of the molds is required.

As a high-Shore addition-curing RTV-2 silicone rubber that cures without undergoing dimensional shrinkage, ELASTOSIL® M 4670 A/B is also extremely suitable for casting all other common reproduction materials, particularly if absolutely accurate copies of models with undercuts are required.

Processing

Detailed instructions for preparation and use are given in the brochure "Room Temperature Vulcanizing (RTV) Silicones - Material and Processing Guidelines".

Important note:

The platinum catalyst is in **component A**.

Caution:

A and B components may only be used together if they have the same batch number.

Packaging and storage

Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site www.wacker.com.

QR Code ELASTOSIL® M 4670 A/B



For technical, quality or product safety questions, please contact:

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