

ELASTOSIL[®] M 4630 A/B

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Room Temperature Curing Silicone Rubber (RTV-2)

Pourable, addition-curing, two-component silicone rubber that vulcanizes at room temperature.

Main application: Making molds for concrete casting.

Food contact (FDA/BfR compliant).



Properties

- very good flow
- fast and non-shrink cure at room temperature which can be accelerated considerably by the application of heat
- low Shore A hardness (approx. 28)
- high tear strength
- excellent long-term stability of the mechanical properties of the vulcanizate
- outstanding resistance to concrete

Specific features

- Addition Curing
- BfR compliant
- Excellent mechanical properties
- FDA compliant
- Flowable
- Food-contact
- Low viscosity
- No chemical shrinkage
- Resistance against casting resins
- Resistance against concrete
- Two-component

Technical data

Properties Uncured

Property	Condition	A	B	Method
Color	-	light gray	white	-
Density	23 °C	1.14 g/cm ³	1.01 g/cm ³	DIN EN ISO 2811-1
Viscosity, dynamic after stirring	23 °C	15000 mPa·s	800 mPa·s	ISO 3219

These figures are only intended as a guide and should not be used in preparing specifications.

Catalyzed

Property	Condition	Value	Method
Viscosity, dynamic	23 °C	10000 mPa·s	ISO 3219
Mix ratio	-	10 : 1 pbw	A : B
Pot Life (up to 60.000 mPas)	23 °C	90 min	DIN EN ISO 2555
Curing time tack free	-	12 h	-

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Properties Cured

Property	Condition	Value	Method
Color	-	white	-
Density in water	23 °C	1.13 g/cm ³	ISO 2781
Tear strength	-	> 30 N/mm	ASTM D 624 B
Hardness Shore A	-	28	ISO 868
Tensile strength	-	6.5 N/mm ²	ISO 37
Elongation at break	-	700 %	ISO 37
Linear shrinkage	-	< 0.1 %	-

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Applications

- Construction Molding

Application details

Due to its outstanding resistance to concrete and superior mechanical properties, ELASTOSIL® M 4630 A/B is ideal for use in molds for making concrete reproductions of models with deep undercuts.

As a low-shore, addition-curing RTV-2 silicone rubber, which cures without dimensional shrinkage, ELASTOSIL® M 4630 A/B is also extremely suitable for casting all other common reproduction materials, especially casting resins where absolutely accurate copies of models with pronounced undercuts are required.

Processing

Detailed instructions for preparation and use are given in the brochure "Room Temperature Vulcanizing (RTV) Silicones - Material and Processing Guidelines".

Important note:

The platinum catalyst is in **component B**.

Caution:

A and B components may only be used together if they have the same batch number.

Packaging and storage

Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site www.wacker.com.

QR Code ELASTOSIL® M 4630 A/B



For technical, quality or product safety questions, please contact:

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