

# LUMISIL<sup>®</sup> 102 A/B



## Room Temperature Curing Silicone Rubber (RTV-2)

LUMISIL<sup>®</sup> 102 A/B is a 2-part silicone gel (1:1) that is cured by heat conditions for displays.

### Properties

- Self-leveling with low viscosity
- Fast cure at low temperature under 70°C
- Good optical performance and stability
- Remarkable high reliability under various harsh conditions
- Excellent thermal stability
- Low shrinkage
- Excellent stress relaxation

### Specific features

- Addition Curing
- Fast curing under heat
- Flowable
- Highly transparent
- Two-component

## Technical data

### Properties Uncured

Property	Condition	A	B	Method
Density	23 °C	approx. 0.97 g/cm <sup>3</sup>	approx. 0.97 g/cm <sup>3</sup>	-
Viscosity	25 °C	1900	2050	ISO 3219

These figures are only intended as a guide and should not be used in preparing specifications.

### Catalyzed

Property	Condition	Value	Method
Viscosity of mixture	25 °C	2000	-
Platinum catalyst in component	-	B	-
Mix ratio	-	1 : 1	A : B
Pot life	23 °C	2.5 - 3.5 h	DIN EN ISO 3219
Gel time	65 °C	9 - 11 min	-

These figures are only intended as a guide and should not be used in preparing specifications.

## Properties Cured

Property	Condition	Value	Method
Density	23 °C	approx. 0.97 g/cm <sup>3</sup>	-
Pull Strength (Glass to glass)	-	> 0.3 N/mm <sup>2</sup>	-
Volume resistivity	-	≥ 10 <sup>15</sup> mOhmcm	IEC 60093
Dielectric constant	100 Hz	2.7 - 3.0	-
Haze	550 nm	< 0.1	-
Refractive index	23 °C	1.405	-
Transmittance <sup>(1)</sup>	550 nm	> 99 %	-
Yellowness index	550 nm	< 0.2	-

<sup>1</sup>Test cure condition: 65°C 1hr (Double sided with 0.7mm LCD bare glass)

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be downloaded via WACKER web site <http://www.wacker.com>.

## Applications

- Automotive Electronics
- Automotive, Aerospace & Railway
- Displays & Optical Bonding
- E-Mobility
- Electrics & Electronics
- Electronics

## Application details

- Optical bonding in displays
- Bonding, sealing, encapsulant of optical and electronic components
- Optical bonding for touch screen panel
- Production of damping elements

## Processing

### LUMISIL 102 A/B

#### Surface preparation

All surfaces must be clean and free of contaminants that will inhibit the cure of LUMISIL® 102 A/B. Examples of inhibiting contaminants are sulfur-containing materials, plasticizers, urethanes, amine-containing materials, and organometallic compounds – especially organotin compounds. If a substrate's ability to inhibit cure is unknown, a small-scale test should be run to determine compatibility.

#### Mixing

LUMISIL® 102 A/B can be mixed through a 24 or 32 elements static mixer as a standard.

#### Curing

Curing speed can be adjusted by temperature and time. Heat can accelerate the curing process. We recommend running preliminary tests to optimize conditions for particular applications. Comprehensive processing instructions are given in below.  
65°C / 1hr based on T90 45min at 65°C

## Packaging and storage

### Packaging

- 1 KG Bottle PE
- 9 KG Bottle PE
- 20 KG Hobbok

### Storage

The 'Best use before end' date of each batch appears on the product label.

#### Shelf life

LUMISIL® 102 A : 1 year

LUMISIL® 102 B : 1 year

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

## Safety notes

According to the latest findings LUMISIL® 102 A/B being an addition-curing silicone rubber contains neither toxic nor aggressive substances which might require special handling precautions. General industrial hygiene regulations should be observed. Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from Wacker subsidiaries.

## QR Code LUMISIL® 102 A/B



**For technical, quality or product safety questions, please contact:**

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