

LUMISIL[®] 210 UV A/B



Room Temperature Curing Silicone Rubber (RTV-2)

LUMISIL[®] 210 UV is a 2-part transparent optically clear adhesive that is cured by UV condition for displays.

Properties

- Moderate viscosity for multi-purpose dispensing
- No oxygen inhibition
- Soft gel structure for efficient stress relaxation
- Excellent transparency
- Low shrinkage

Specific features

- Addition Curing
- Flowable
- Two-component
- UV curing

Technical data

Properties Uncured

Property	Condition	A	B	Method
Color	-	Clear	Clear	-
Density	-	0.97 g/cm ³	0.97 g/cm ³	-
Viscosity	-	13,000 ± 500 mPa.s	1,000 ± 100 mPa.s	ISO 3219

These figures are only intended as a guide and should not be used in preparing specifications.

Properties Catalyzed A+B

Property	Condition	Value	Method
Viscosity of mix	-	10,000 ± 500 mPa.s	ISO 3219
Platinum catalyst in component	-	B	-
Mix ratio	-	10 : 1	A : B
Pot Life	23 °C	> 24 h	-

These figures are only intended as a guide and should not be used in preparing specifications.

Properties Cured

Property	Condition	Value	Method
Density	-	0.97 g/cm ³	-
Dielectric constant	-	2.7 - 3.0 ε _r	-
Light Transmittance (T=300μm)	-	> 99.0 %	-
Penetration	-	50 1/10mm	-
Pull test (Glass/Glass)	-	> 0.6 MPa	-
Refractive index	-	1.405	-

These figures are only intended as a guide and should not be used in preparing specifications.

All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be downloaded via WACKER web site <http://www.wacker.com>.

Applications

- Automotive Electronics
- Automotive, Aerospace & Railway
- Displays & Optical Bonding
- E-Mobility
- Electrics & Electronics
- Electronics

Application details

- Optical bonding for touch screen panel
- Encapsulation of optical & electronic components
- Production of damping elements

Processing

Surface preparation

All surfaces must be clean and free of contaminants that will inhibit the cure of the product.

Examples of inhibiting contaminants are sulfur-containing materials, plasticizers, urethanes, amine-containing materials, and organometallic compounds – especially organotin compounds.

If a substrate's ability to inhibit cure is unknown, a small-scale test should be run to determine compatibility.

Mixing

Part A : Part B (ELASTOSIL® CAT UV) = 10 : 1

Curing

Curing speed can be adjusted by UV power and time.

Also heating after UV exposure can accelerate curing process.

We recommend running preliminary tests to optimize conditions for particular application.

- Recommend Lamp type: UV-A (ex. Mercury, Metal Halide etc.), 365 nm LED (If the applies lamp is 365nm LED lamp, the higher UV irradiance would be better)

Packaging and storage

Storage

The 'Best use before end' date of each batch appears on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable.

In this case, however, the properties required for the intended use must be checked for quality assurance reasons.

Safety notes

According to the latest findings, LUMISIL® 210 UV, an addition-curing silicone rubber, contains neither toxic nor aggressive substances which might require special handling precautions.

General industrial hygiene regulations should be observed.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets.

They are available on request from Wacker subsidiaries.

QR Code LUMISIL® 210 UV A/B



For technical, quality or product safety questions, please contact:

Wacker Chemie AG, Hanns-Seidel-Platz 4, 81737 Munich, Germany
productinformation@wacker.com, www.wacker.com

The data presented in this medium are in accordance with the present state of our knowledge but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this medium should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also being used. The information provided by us does not absolve the user from the obligation of investigating the possibility of infringement of third parties' rights and, if necessary, clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the product for a particular purpose.