

# ELASTOSIL<sup>®</sup> RT 607 A/B



## Room Temperature Curing Silicone Rubber (RTV-2)

ELASTOSIL<sup>®</sup> RT 607 A/B is a pourable, addition-curing RTV-2 silicone rubber.

### Properties

- two-part, 9 : 1 mixing ratio
- low viscosity
- rapid heat cure
- high hardness
- excellent heat stability
- flame retardant
- meets the requirements of EN 45545-2:2020 for Hazard Level HL1, HL2 and HL3, as per requirement set R22, R23 and R24.

### Specific features

- Addition Curing
- Flame retardant
- Flowable
- Heat resistant
- Low viscosity
- Two-component

## Technical data

### Properties Uncured

Property	Condition	A	B	Method
Color	-	reddish brown	transparent	-
Density	23 °C	1.5 g/cm <sup>3</sup>	0.97 g/cm <sup>3</sup>	DIN EN ISO 2811-1
Viscosity, dynamic	23 °C	15000 mPa·s	200 mPa·s	DIN EN ISO 3219

These figures are only intended as a guide and should not be used in preparing specifications.

### Catalyzed

Property	Condition	Value	Method
Viscosity, dynamic of mix	23 °C	10000 mPa·s	DIN EN ISO 3219
Platinum catalyst in component	-	A	-
Mix ratio	-	9 : 1 pbw	A : B
Pot Life , up to 100000 mPa s <sup>(1)</sup>	23 °C	80 min	DIN EN ISO 2555

<sup>1</sup>Brookfield: spindle 5 / 2.5 rpm

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## Properties Cured

Cured for 30 min at 150 °C in a circulating air oven

Property	Condition	Value	Method
Color	-	reddish brown	-
Density	23 °C	1.43 g/cm <sup>3</sup>	ISO 1183-1 A
Hardness Shore A	-	55	DIN ISO 48-4
Tensile strength	-	3 N/mm <sup>2</sup>	ISO 37 type 1
Elongation at break	-	100 %	ISO 37 type 1
Volume resistivity	-	10 <sup>14</sup> Ohmcm	IEC 62631-3-1
Permittivity	-	3.7	IEC 62631-2-1

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- Electronics
- Encapsulation
- Hydroelectric Power Plants
- Railway Industry

## Application details

- General purpose encapsulant
- Potting material for electrical coils of lifting magnets
- Slot exit potting for electrical coils

## Processing

Caution: Only components A and B with the same lot number may be processed together!

To ensure homogeneity of the material, the components must be stirred thoroughly before they are removed or processed in their containers, in order to uniformly disperse any filler that might have settled during storage.

Temperature	Curing time, thickness 1 cm
23 °C	24 h
100 °C	10 min
150 °C	5 min

Surface preparation: All surfaces must be clean and free of contaminants that will inhibit the cure of ELASTOSIL® RT 607 A/B. Examples of inhibiting contaminants are sulfur containing materials, plasticizers, urethanes, amine containing materials and organometallic compounds - especially organotin compounds. If a substrate's ability to inhibit cure is unknown, a small scale test should be run to determine compatibility.

Mixing: Component A of ELASTOSIL® RT 607 contains the platinum catalyst, component B the crosslinker. Even traces of the platinum catalyst may cause gelling of the component containing the crosslinker. Therefore tools (spatula, stirrers, etc.) used for handling the platinum-containing component or the catalyzed compound must not come into contact with this component.

The two components should be thoroughly mixed at a 9 : 1 ratio by weight.

To eliminate any air introduced during dispensing or trapped under components or devices a vacuum encapsulation is recommended.

Curing: Curing time of addition curing silicone rubber is highly dependent on temperature, size and heat sink properties of the component being potted.

The reactivity can be adjusted within wide limits by adding Catalyst EP or Inhibitor PT 88 to suit the processing requirements of the particular application. Catalyst EP increases the reactivity, i. e., pot life and curing time are reduced. Inhibitor PT 88 is a pot life extender and prolongs pot life and curing time. Further information is given in our leaflet "Catalyst EP/ Inhibitor PT88".

We recommend running preliminary tests to optimize conditions for the particular application. Comprehensive processing instructions are given in our leaflet "ROOM TEMPERATURE VULCANIZING (RTV) SILICONES - Material and Processing Guidelines"

## Packaging and storage

### Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

## Safety notes

According to the latest findings, the addition-curing silicone rubber ELASTOSIL® RT 607 A/B contains neither toxic or corrosive substances which would require special handling precautions.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

## QR Code ELASTOSIL® RT 607 A/B



### For technical, quality or product safety questions, please contact:

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