

## EUROPE I CARPET

# VINNAPAS® VAE FOR CARPET BACKING APPLICATIONS

VINNAPAS® vinyl acetate-ethylene copolymer (VAE) dispersions are suitable for use in a broad range of carpet backing applications such as tufted broadloom and tiles, woven and needlefelts.

WACKER offers a number of carpet backing dispersions with strong binding strength, varying hand, and excellent processability. VINNAPAS® VAE dispersions excel in low odor, low emissions and flammability resistance.

VINNAPAS® carpet backing dispersions are excellent binders with fillers such as calcium carbonate and aluminum trihydrate (ATH), and they compound readily with most other formulation additives used in the carpet manufacturing industry.

## Service:

Customer-specific formulations can be developed and tested via in-house testing according to the methods of the carpet industry including delamination and tuft bind tests.

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Wacker Chemie AG

Product Data								
Grade	Туре	Solid Content [wt%]	Viscosity (RVT, 23 °C, 20 rpm) [mPa.s]	рН	Tg (DSC) [°C]	Hand Feel		
VINNAPAS® Vinyl Acetate-Ethylene Copolymer Dispersion								
VINNAPAS® CA 5185	VAE	51.5 - 54.5%	100 – 400	3.0 - 4.5	-7	Soft		
VINNAPAS® CA 5317	VAE	59.0 - 61.0%	2,800 – 4,800	4.0 - 5.0	3	Medium		
VINNAPAS® CA 5340	VAE	54.0 - 56.0%	2,000 - 2,800	4.0 - 5.0	5	Medium		
VINNAPAS® CA 55	VAE	61.0 - 63.0%	1,000 – 3,000	5.0 - 7.0	6	Medium		
VINNAPAS® CA 5677	VAE	55.0 - 57.0%	100 – 1,200	3.5 – 5.0	10	Medium		
VINNAPAS® CA 5880	VAE	57.0 - 59.0%	500 – 2,500	3.5 – 5.0	18	Firm		

Applications							
Grade	Tufted Broadloom	Tile	Woven	Needlefelt			
VINNAPAS® Vinyl Acetate-Ethylene Copolymer Dispersion							
VINNAPAS® CA 5185	••		•				
VINNAPAS® CA 5317	•	•	••				
VINNAPAS® CA 5340	•	•	••	•			
VINNAPAS® CA 55	••	••	••	•			
VINNAPAS® CA 5677	••	••	•	••			
VINNAPAS® CA 5880	••	••	••	•			

• = Excellent • = Good

#### Properties at a Glance

VINNAPAS® VAE dispersion is a high-quality binder for carpet backing applications.

- Very low odor, low emissions
- Lower flammability, reduced smoke
- Strong tuft bind
- · Good delamination strength
- · Excellent dimensional stability



The tuft bind test examines how well the precoat adheres the fibers to the primary backing.



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