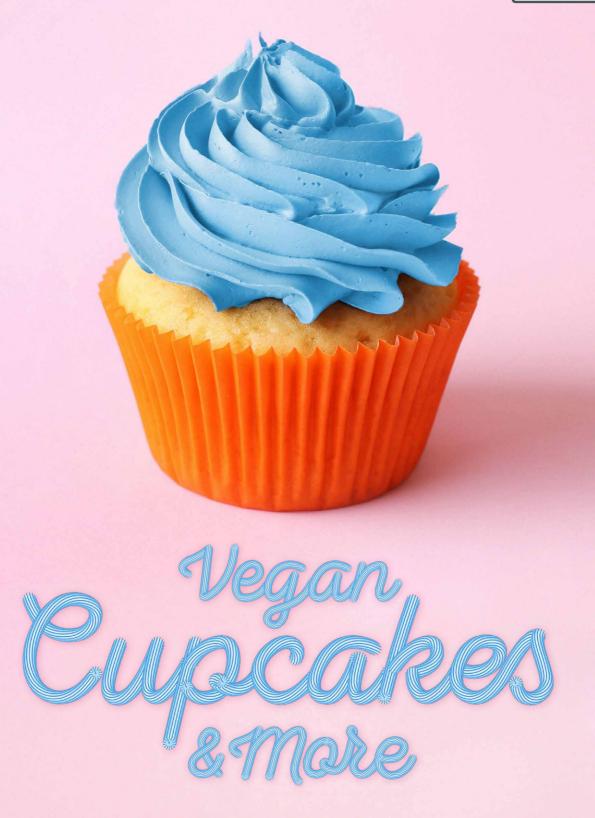


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he bakery is a hive of activity.

Employees are mixing batter and greasing pans. A batch of brownies has just emerged fresh from the oven. Piping hot and giving off the heavenly smell of nuts and chocolate.

JP has tuned out the commotion surrounding him. He has to concentrate. One cupcake after another: onto each creation he adds a dollop of chocolate cream, squeezing the right amount from the pastry bag at the right speed

"CAVAMAX"
gave us a perfect
recipe after just
three test runs."

Joe Parker, JP's Pastry

Joe Parker is actually a dentist. Despite a gluten intolerance, he loves to bake cakes, and five years ago, he decided to turn his hobby into a career by opening his own bakery – JP's Pastry.



and with the right amount of pressure. The key to the perfect topping.

JP's cupcakes are as alike as two peas in a pod. As if the cupcakes had been decorated by a machine, rather than by the hand of the business owner himself. It's a delicate operation.

JP, whose real name is Joe Parker, is the founder of his eponymous bakery, JP's Pastry. It has been five years since he turned his hobby into a career. Joe is actually a dentist. "That's why I have such a steady hand," he laughs.

"I like to bake cakes, but that wasn't the only reason I decided to open my own bakery," he points out. "It was also because I normally can't eat cake." Joe has celiac disease, which means that he cannot tolerate gluten – a component of ingredients like wheat. "I can remember birthdays with no birthday cake," says the baker-in-chief. "I know how it feels to have to do without something that's perfectly normal for other people."

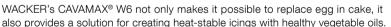
NO ANIMAL PRODUCTS

The idea behind JP's Pastry is to create baked goods that everyone can eat – even people with allergies and food intolerances. "We started out with gluten-free products," Joe explains. "Now we also offer vegan products for people who are lactose intolerant, are allergic to eggs, or who just simply make a conscious decision to live a vegan lifestyle."

No animal products: it sounds simple at first, but it really is not that easy. "We experimented for a full year before we made the first vegan brownies we were half-way satisfied with," he recalls. The biggest problem? Conventional baked goods such as cakes, muffins and waffles generally contain egg or egg powder, because the emulsifying properties of egg stabilize the structure of the batter. "Anytime we left out the eggs, it changed the texture and taste of the batter. The finished product just wasn't what we were wanting," he explains.









Joe Parker in front of his bakery in Benson, North Carolina (USA).

The solution to the problem was a truly special ingredient: alpha-cyclodextrin (or alpha-dextrin for short), which WACKER manufactures under the CAVAMAX® W6 brand name. Cyclodextrins are oligosaccharides formed through the breakdown of starches from plants such as corn or potato. "The emulsifying, soluble dietary fiber supports whipping and foaming, while stabilizing oil-in-water emulsions in cake batter made with vegetable oil or margarine. That makes it possible to replace eggs," explains

"Now we can make pretty much all of our products vegan – without having to sacrifice consistency or flavor."

Joe Parker, JP's Pastry

Patrick Polchinski, a specialist for bakery products at WACKER. A number of recipes for eggfree baked goods were already developed at the WACKER food lab in Burghausen, Germany. In cupcakes, pound cake or brioche, the combination of CAVAMAX® W6, protein and water can completely replace the egg normally found in the batter or dough.

The alpha-dextrin that Joe uses in his bakery is produced at the WACKER site in Eddyville, Iowa, where the company uses a

biotransformation process to convert plant starch to cyclodextrins. The site began producing innovative cyclodextrins back in 1999, and development has been proceeding steadily ever since. That has generated a great deal of expertise in this field – one in which WACKER leads the global market.

"The secret of the molecules lies in their donut-like shape," adds Polchinski. "The exterior shell is hydrophilic - it's drawn to water in other words. The inner cavity, on the other



VIDEO



Our application video shows you how to create egg-free cakes with alpha-dextrin.

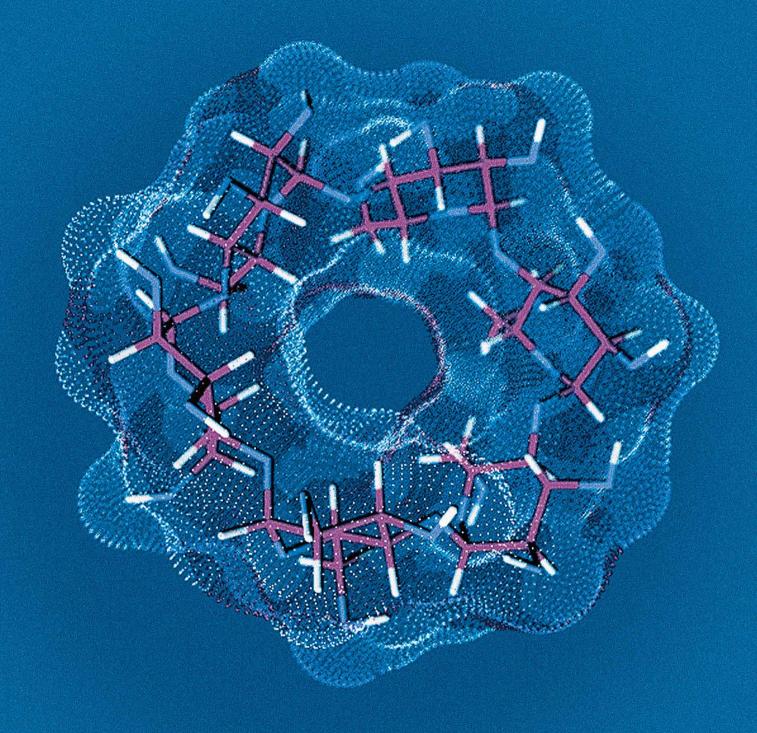
hand, is lipophilic, or fat soluble. That structure lends cyclodextrins excellent emulsifying properties, allowing them to encase residual fatty acids and bind what otherwise wouldn't mix: oil and water." Lecithin, the emulsifier in egg yolk, normally creates this effect in cake batter, evenly distributing the fats, while also stabilizing the batter. The egg white supports foaming – a function now also performed by the alpha-dextrin.

CAVAMAX® MEANS PLENTY OF BENEFITS

"When we used CAVAMAX®, we had a perfect recipe after just three test runs," says Joe. Nothing like the painstaking experiments without alpha-dextrin – all JP's Pastry had to do was add the white, water-soluble powder to the batter in place of the eggs. No additional bakery equipment needed. And cyclodextrins do not affect leavening or the viscosity of the batter. "Now we can make pretty much all of our products vegan - without having to sacrifice consistency or flavor," he adds. A welcome side-benefit: using CAVAMAX® can reduce costs by up to 40 percent relative to products that contain eggs. The availability and price of eggs plays a role here, as they are often subject to major seasonal fluctuations.

Besides catering to the vegan trend, cyclodextrins are also healthy: blood-sugar lev-

WWW > SPECIAL > CYCLODEXTRINS WWW > SPECIAL > CYCLODEXTRINS



CAVAMAX® W6 -**ALPHA-CYCLODEXTRIN**

Alpha-dextrin consists of 6 glucose molecules linked together to form a ring. It is found in nature and is produced from starch. A key property of alpha-dextrin is its hydrophilic (water-loving) exterior and its lipophilic (fat-loving) cavity, which can accommodate a guest molecule. This unique structure provides a wide range of functionalities for the food industry, such as emulsifying, foaming and stabilizing. This makes alpha-dextrin an ideal ingredient for creating innovative "free from" products to address current market trends.

Baking at JP's Pastry is almost entirely by hand, from kneading the dough, through to decorating the cakes and packaging them.

els do not rise as sharply after starchy meals containing alpha-dextrin - a health benefit of alpha-dextrin that was certified by the European Commission in 2013. Since that time, foods containing at least five grams of alpha-dextrin per 50 grams of starch may now bear a label stating that consumers can lower their blood sugar by eating a defined portion of the product as part of a meal.

THE VEGAN DIET IS TRENDING

Vegan versions are now available for about 20 of the 50 different cakes and varieties of bread at JP's Pastry. And Joe is planning to offer many more vegan products. Demand is rising, after all. "You see more and more people going vegan," he notes. That is not just his own personal opinion: studies show that veganism is a sustained trend. According to the Mintel market research firm, 5 percent of all food and beverages marketed throughout the world were recently found to be vegan. Whereas the number of new vegetarian products is now relatively stable, the number of vegan foods has more than doubled over the past five years.

The availability of vegan baked goods remains modest - especially for handmade treats that go straight from the oven to the display case. Like they do at JP's Pastry. "We have customers who come hundreds of kilomegoods," Joe says.



Bakery personnel are now packaging the vegan chocolate brownies and getting them ready for delivery. Everything from mixing and baking to packaging happens right here in this 500-square-meter space - Joe's kingdom. An employee places the little treats into bags one at a time and attaches a list of the ingredients to each one. The list also includes alphaters to shop here. They love our vegan baked dextrin from WACKER – the ingredient that turns Joe's brownies into vegan brownies.

CONTACT

For more information on this topic, please contact:

Patrick Polchinski

Bakery Products Specialist WACKER BIOSOLUTIONS Tel.: +1 517-264-8494

food.support.americas@wacker.com food.support.asia@wacker.com food.support.europe@wacker.com

WACKER BIOSOLUTIONS

In the 1980s, WACKER, a globally operating chemical company, took its first steps in the field of biotechnology to complement its established portfolio of chemical products. Today, WACKER BIOSOLUTIONS, the Group's biotech and life-science division, offers tailored and innovative solutions and products for the food, pharmaceutical and agrochemical industries based on advanced production processes.

We supply the food industry with raw materials and additives for improving products and processes. Our product range for the food industry includes fermentationgenerated vegan L-cystine and bioengineered cyclodextrins - as well as highly powerful antioxidants. Another key specialty is the manufacturing of highly bioavailable complexes of lipophilic compounds such as curcumin or coenzyme Q10. We understand our customers' needs and offer not only food ingredients and dietary supplements, but also innovative solutions that respond to the food industry's current challenges. The following market segments are in focus: baked goods, savory flavors, beverages, dairy products, dietary supplements, chewing gums and confectionery.

WACKER operates 24 production sites around the world. Seven of them belong to the WACKER BIOSOLUTIONS network – from Eddyville in Iowa, USA, and Burghausen, Jena and Halle in Germany, to Nanjing in China. In 2018, the business division expanded its global value-creation network with two further production sites at León in Spain and Amsterdam in the Netherlands. At its technical competence centers, WACKER





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