

## Innovative Technologies Enable Highly Efficient Development and Manufacturing of Nucleic Acid Based Therapeutics

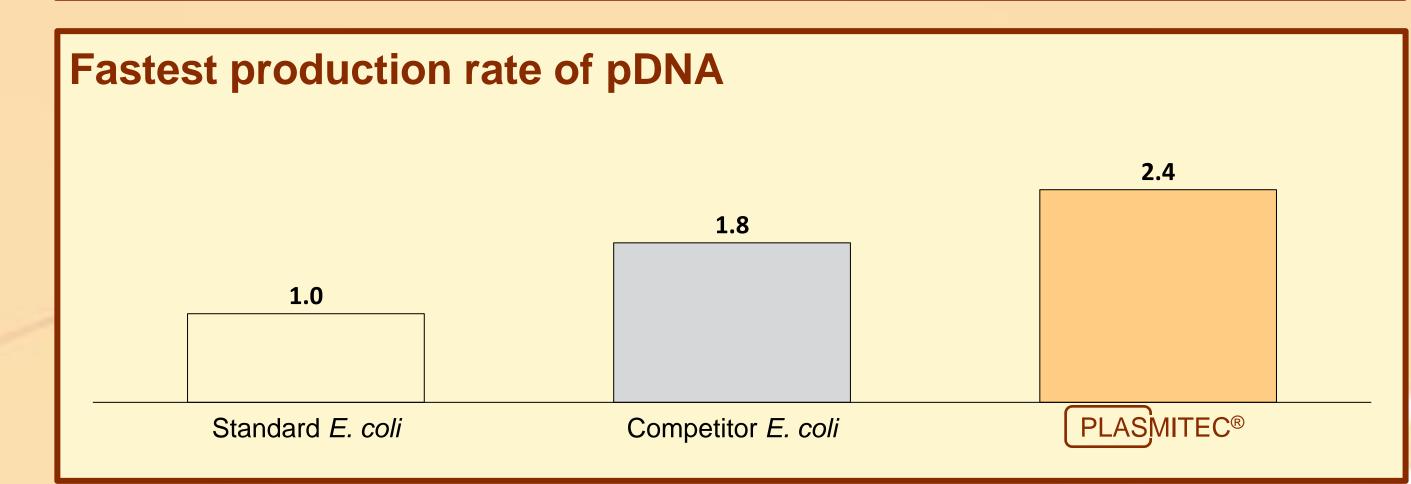
Philipp Schmid<sup>1</sup>, Ralph Krafczyk<sup>1</sup>, Michael Daume<sup>1</sup>, Christian Bosch<sup>1</sup>, Vanessa Koch<sup>1</sup>, Christian Dubiella<sup>1</sup>, Elisabeth Kuffner<sup>1</sup>, Christian Hundshammer<sup>1</sup>, Hagen Richter<sup>1</sup>

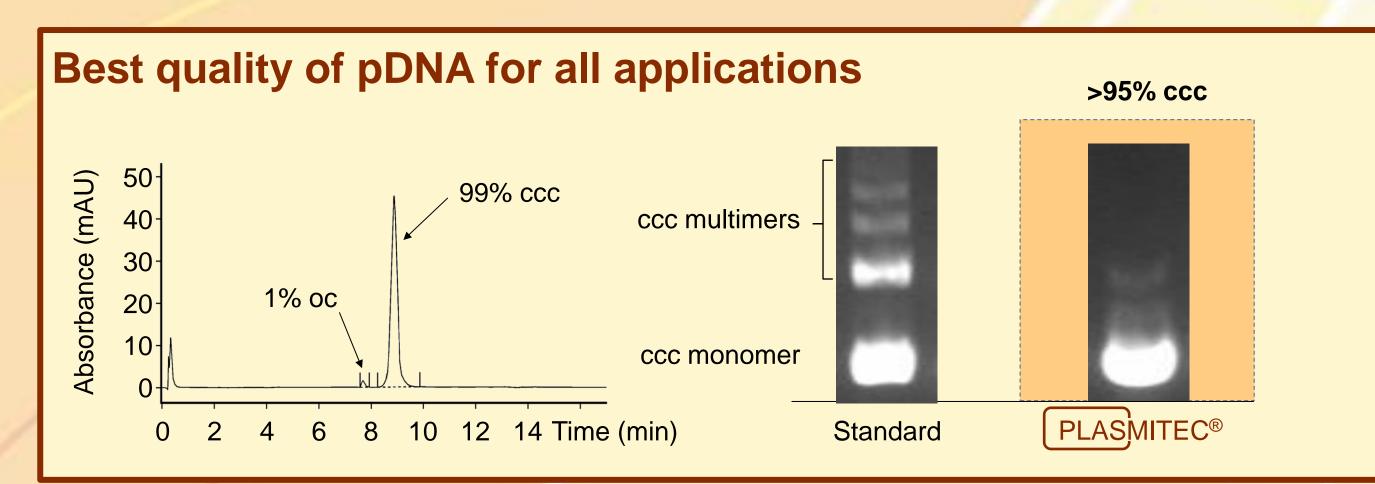
<sup>1</sup>Wacker Chemie AG, Zielstattstrasse 20, 81379 Munich, Germany - Corresponding author: hagen.richter@wacker.com

Post-SARS-CoV2, GMP production space for RNA therapeutics is no longer a bottleneck. Reducing costs, while increasing clinical success, needs a focus on optimized production process, including template DNA manufacturing, *in vitro* transcription (*iv*T) and RNA formulation. Supporting this endeavor, we set out to innovate at different steps of the value chain. While meeting regulatory standards and halving the production time of plasmid DNA, our strain design, novel plasmid sequence and cutting-edge fermentation have improved quality and yield. CRISPR-Cas9 enables sequence-independent linearization of plasmid DNA, producing blunt-end template DNA for mRNA manufacturing. These templates support optimized *in vitro* transcription, yielding high-quality RNA with a homopolymeric poly A tail. Machine learning approaches are followed to design novel lipids for RNA-specific LNP formulations.

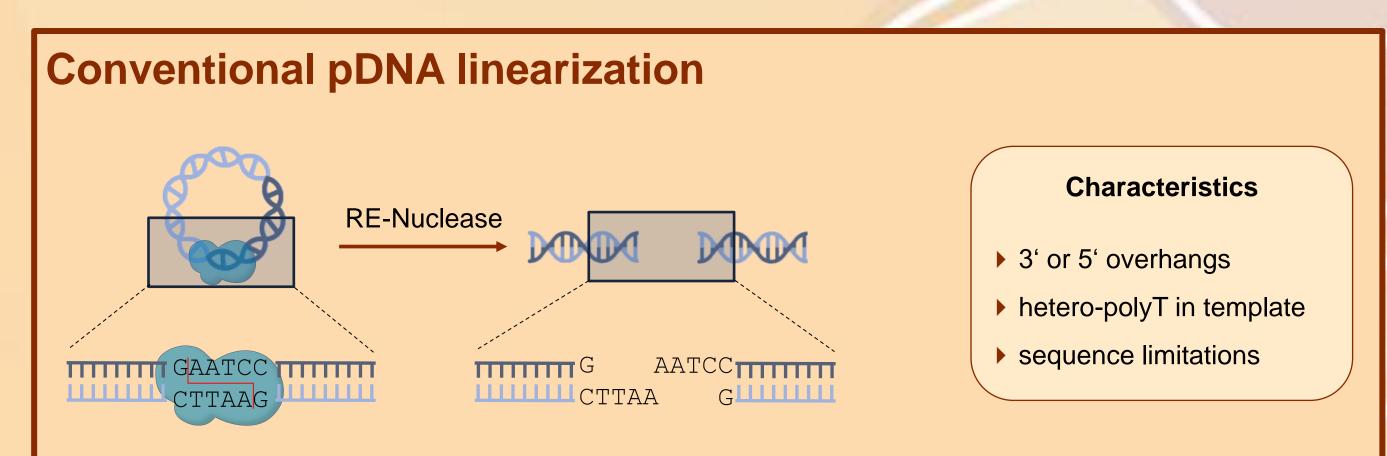
### Optimized *E. coli* Strains and Plasmid Designs Yield High quality pDNA

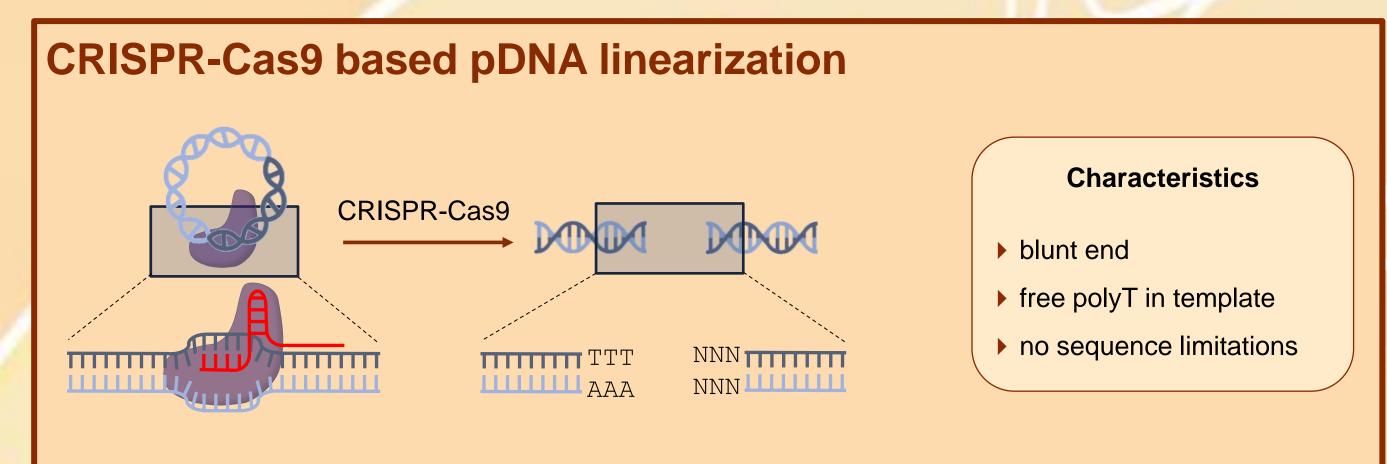
# High yielding production strains for pDNA 1.9 1.7 Standard E. coli Competitor E. coli PLASMITEC®

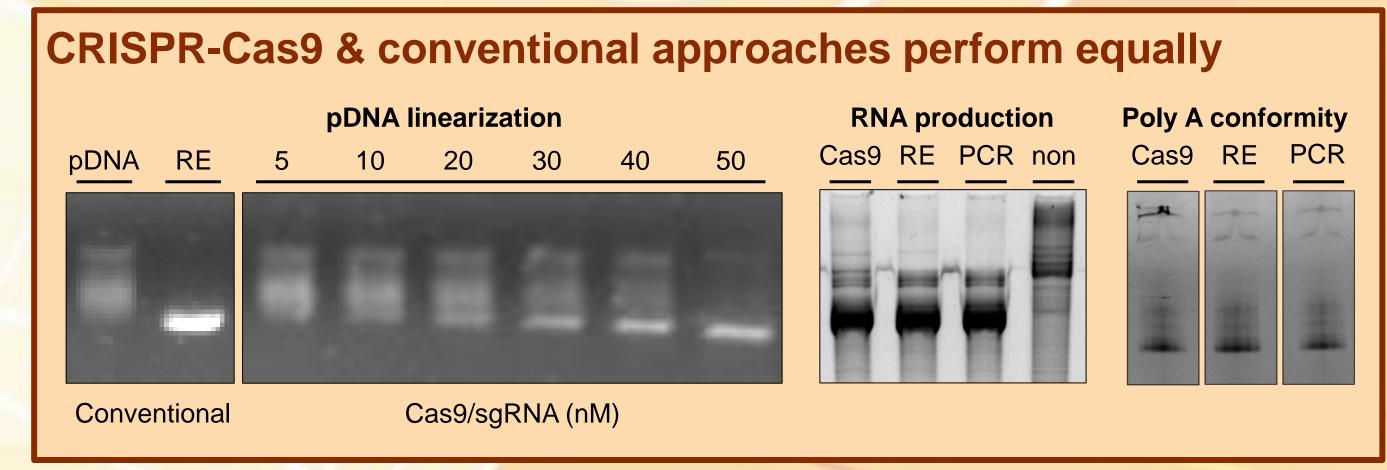




### Using CRISPR-Cas9, Optimal Template DNA for *iv*T Is Generated







#### Al-Supported Factorial Design of RNA Lipid Nanocarriers<sup>2</sup>

